Autonics

TEMPERATURE/HUMIDITY CONTROLLER

THD SERIES



Thank you very much for selecting Autonics products. For your safety, please read the following before using.

Caution for your safety

**Please keep these instructions and review them before using this unit.

*Please observe the cautions that follow:

▲ Warning Serious injury may result if instructions are not followed.

▲ Caution Product may be damaged, or injury may result if instructions are not followed

XThe following is an explanation of the symbols used in the operation manual ▲ Caution: Injury or danger may occur under special conditions.

- 1. In case of using this unit with machinery(Ex: nuclear power control, medical equipment ship vehicle train airplane combustion apparatus, safety device crime/disaster prevention equipment, etc) which may cause damages to human life or property, it is required to install fail-safe device.
- It may cause fire, human injury or damage to property
- 2. Do not connect, check or repair the product when power is ON. It may cause an electric shock.
 3. Do not disassemble and modify this unit. Please contact us if it is required.
- It may cause an electric shock or fire.

 4. Check input power specification and check power terminal polarity when wiring power cable it may cause fire.

⚠ Caution

- This unit shall not be used outdoors.

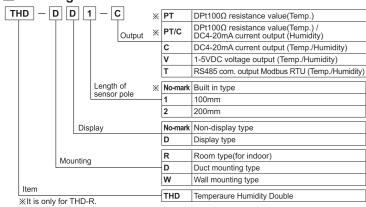
 It may shorten the life cycle of the product or cause electric an shock.
- Do not touch the temperature/humidity sensor by hands.
 This unit must be mounted on the wall.(THD-R)
- 4. In cleaning the unit, do not use water or organic solvent. And use dry cloth.
- It may cause an electric shock or fire.

 5. Do not use this unit where there are flammable or explosive gas, humidity, direct ray the sun, radiant heat, vibration, impact etc.
 It may cause an explosion or fire.
 6. Do not inflow dust or wire dregs into the unit.

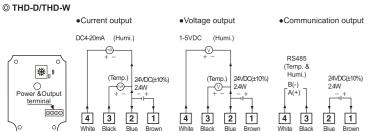
- It may cause fire or mechanical problem.

 7. Do not unfasten the sensor pole except for Autonics engineers. It may cause a breakdown of sensor.

Ordering information



■ Terminal connection



*The above specifications are subject to change and some models may be discontinued without notice.

⊚ THD-R * &Output XCheck the terminal connection diagram and be sure that when connecting the

Mode

THD- 1-

THD-□2-□

Specifications

Allowable voltage range -Power consumption

Power supply

Input type

Display type

Display digit

Character size

Measuring Temp. range Humidity

Humidity

Humidity

Mechanical

Malfunction

Malfunction

temperature

%1: •Room temperature is 23°C±5°C.

alcohol gas or sulfuric acid.

environment for a long time

80%RH) for a long time

Dimensions

23

58

888

888

Ø15

pole(A)

100mm

200mn

Length of senso

2

Ø4,2m

⊚ THD-R

© THD-W

Accuracy Temp.

Output^{×2} Temp.

Sampling period

Dielectric strength

Shock

Approval

Weight

THD-R-C

THD-R-V

Temperature, Humidity sensor(built-in sensor

temp.), ±4%RH (10 to 90%RH)

Min. 100MΩ(at 500VDC megger) 500VAC 50/60Hz for 1 minute

X. Y. Z directions for 1 hour

•It may cause degree of degradation when this unit is exposed to organic chemicals such as

•It may cause degree of degradation for humidity when using this unit at high temperature/humidity

It may cause error of humidity value when this unit is exposed to high humidity environment (over

Mounting part size

⊚ THD-D

10 4

58

4-Ø4.5

P.C.DØ55

2-M3

2-Ø3.5

X. Y. Z directions for 10 minutes

THD-W -

0.0 to 99.9%RH(THD-R is required to attend for using over 90%RH)

±0.3kV the square wave noise(pulse width: 1μs) by the noise simulato

0.75mm amplitude at frequency of 10 to 55Hz(for 1 min.) in each of

0.5mm amplitude at frequency of 10 to 55Hz(for 1 min.) in each of

IP65(except sensor part)

Ø4mm, 4-wire, length: 2m

Ø4,2m

· Mounting part size

Approx. 415g (approx. 160g)

(Unit: mm

300m/s²(approx. 30G) in X, Y, Z directions for 3 times

100m/s²(approx. 10G) in X, Y, Z directions for 3 times

temp.) DC4-20mA,1-5VDC, RS485 communication output(Modbus RTU)

±1°C(at room temp.) ±3%RH (30 to 70%RH, at room ±2%RH (10 to 90%RH, at room

THD-R-PT/C

Max. 2.4W

DC4-20mA

-20 to 60°C, storage: -20 to 60°C

 $\frak{3}$: The weight is with packaging and the weight in parentheses is only unit weight.

Approx. 98g (approx. 55g)

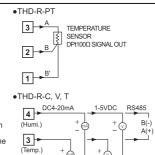
 \times 2: The allowable impedance of current output is max. 600 Ω .

*Environment resistance is rated at no freezing or condensation.

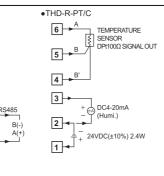
(built-in sensor)

Non-display

-19.9 to 60.0°C



24VDC(±10%) 2.4W



Case detachment

THD-WD -

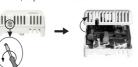
Segment LED

Display Each 3digits for

W6.2×H10.0mr

⊚ THD-R

Unfasten the bolt on the bottom of the



⊚ THD-D/THD-W

Unfasten 4 bolts on the top of the product, separate



■ Current output

It transmits current temperature/humidity to other devices (PC, recorder, etc.) and outputs DC4-20mA It outputs DC4mA at -19.9°C of temperature and 0%RH of humidity, DC20mA at 60°C of temperature and 99.9%RH of humidity. The temperature and humidity output are separated and the resolution is ible by 1,000

Voltage output

It transmits current temperature/humidity to other devices (PC, recorder, etc.) and outputs 1-5VDC. It outputs 1VDC at -19.9°C of temperature and 0%RH of humidity, 5VDC at 60°C of temperature and 99.9%RH of humidity. The temperature and humidity output are separated and the resolution is

■ Temperature sensor output(DPt 100Ω output)

It transmits current temperature to other devices (recorder, thermometer, etc.). It outputs 100 Ω at 0°C and 119.40 Ω at 50°C. (TCR=3850ppm/°C)

Communication output

It is output transmit current temperature and humidity to other devices by communication.

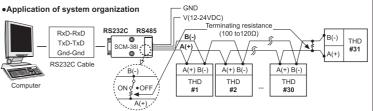
| Standard | EIA RS485 |
|-------------------------|-------------------------------|
| Maximum connections | 31(address setting: 01 to 31) |
| Communication method | 2-wire half duplex |
| Synchronous method | Asynchronous |
| Effective com. distance | Max. 800m |
| Communication speed | 1200 to 115200bps(setting) |
| Start bit | 1bit(fixed) |
| Stop bit | 1bit(fixed) |
| Parity bit | None(fixed) |
| Data hit | 8hit/fived) |

XIt is not possible to change parameter related to communication of THD under the communication wth high order system.

*Match the parameter of THD commu nication to be same as the high order

※It is not allowed to set overlapping communication address at the same communication line.

XPlease use a proper twist pair for RS485 communication.



XIt is recommended to use communication converter, RS232C to RS485 (SCM-38I, sold separately)

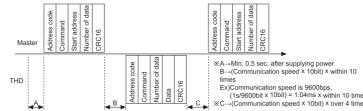
Modbus RTU

Ordering of communication control

The communication method is Modbus RTU.

Refer 0.5sec. being supplied the power into master system, it is able to start communication.

The initial communication is started by master system. When a command comes out from the master system, THD will respond.



Communication command and I The format of query and response munication command and block

Query Address code Command Start address Number of data CRC16 Calculation range of CRC16

①Address code: This address code is for identifying THD by master system and able to set within range of 01 to 31.

@Command: Read command for input register

Start address: The start address of input register to read (start address). It is available to select 0000 and 0001 for start address, 16bit data in the address 0000 indicates temperature value, 16bit data in the address 0001 indicates humidity value. (refer to Modbus Mapping table.)

Number of data: The number of 16bit data from start address (no. of Points). When start address is 0000, it is available to read 2 of 16 bit data, or when start address is 0001, it is available to read 1 of 16 bit data.

©CRC16: Checksum for checking the whole frame and it is used for more reliable transmit/received to check the error between transmitter and receiver.

| Response | | | | | | |
|----------------------------|----------------|------------------|---------------|-------|--|--|
| Address code Command | Number of data | Temperature data | Humidity data | CRC16 | | |
| Calculation range of CRC16 | | | | | | |

①Address code: This address code is for identifying THD by master system and able to set within range of 01 to 31.

@Command: A response for read command of input register © Number of data: The number of 8 bit data to send from start address (no. of bytes). When start address is 0000, it is available to read 4 of 8 bit data, or when start address is 0001, it is available

to read 2 of 8 bit data. Temperature data: This is the value of 16bit. To get a current temperature value, divide read value bv 100.

Ex)When read data is 0×09B0, decimal value is 2480, the current value is 2480/100=24.80°C. humidity data: This is the value of 16bit. To get a current humidity value, divide read value by 100. Ex)When read data is 0×0B68, decimal value is 2920, the current value is 2920/100=29.20%RH. ©CRC16: Checksum for checking the whole frame.

Application for communication command

(Query): Address code(01), Start address(0000), The number of 16bit data to read(2), CRC16(0×71CB) | 00 | 00 | 02 | 71 |
| dardress | Amount of data | CRC16 Start address Command

High Low High Low High Low (Response): Address code(01), The number of 8bit data to read(4), Temperature(0×09B0),

| Trainiary(0×0500), CRC 10(0×345E) | | | | | | | | |
|-----------------------------------|---------|---------|------------------|-----|---------------|-----|-------|-----|
| 01 | 04 | 04 | 09 | B0 | 0B | 68 | 94 | DE |
| Address | Reponse | Number | Temperature data | | Humidity data | | CRC16 | |
| code | command | of data | High | Low | High | Low | High | Low |

Error processing(Slave → Master)

. Not supported command Exception code CRC16 Address code Response command

XSet a received the highest bit and send it to response command and exception code 01.

The start address of queried data is inconsistent with the transmittable address or the requested number of data is bigger than the transmittable address.

| 01 | 84 | 02 | C2 | C1 |
|--------------|------------------|----------------|-------|----|
| Addross codo | Posponso command | Exception code | CRC16 | |

*Set a received the highest bit and send it to response command and exception code 02.

Modbus Mapping Table

Setting communication speed

| Address | Item | Remark |
|-------------|-------------------|------------------------|
| 30001(0000) | Temperature value | Temperature value×0.01 |
| 30002(0001) | Humidity value | Humidity value×0.01 |

<Setting table for

communication speed

| Setting communication speed | SW1 | Communication |
|---|-----|---------------|
| 1. Set SW1 to 0 and supply the power. | | speed(bps) |
| Operation indicator LED is flashing. | 1 | 1200 |
| 3. Set a communication speed after choosing SW1 within the range 1 to 8, | 2 | 2400 |
| and hold it for 3sec. | 3 | 4800 |
| After setting a communication speed, the LED will be ON. At the | 4 | 9600 |
| moment turn OFF the power. | 5 | 19200 |
| **Factory default communication speed is 9600bps. | 6 | 38400 |
| XIn order to change the communication speed, please turn off the power | 7 | 57600 |

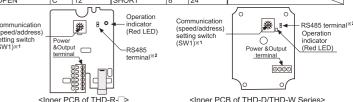
and repeat step 1 to 4. Setting communication address

. Set RS485 terminal and setting switch(SW1) to the desired address and supply the power. The communication address is changed automatically.

Factory default communication address is 01. (SW1: 1, RS485 terminal: OPEN)

XIn order to change the communication address, please turn off the power and repeat step 1 to 2 Setting table for address>

| County table for address | | | | | | | | |
|--------------------------|-----|---------|----------------|-----|---------|----------------|--------|---------|
| RS485 terminal | SW1 | Address | RS485 terminal | SW1 | Address | RS485 terminal | SW1 | Address |
| OPEN | 1 | 01 | OPEN | D | 13 | SHORT | 9 | 25 |
| OPEN | 2 | 02 | OPEN | E | 14 | SHORT | Α | 26 |
| OPEN | 3 | 03 | OPEN | F | 15 | SHORT | В | 27 |
| OPEN | 4 | 04 | SHORT | 0 | 16 | SHORT | С | 28 |
| OPEN | 5 | 05 | SHORT | 1 | 17 | SHORT | D | 29 |
| OPEN | 6 | 06 | SHORT | 2 | 18 | SHORT | E | 30 |
| OPEN | 7 | 07 | SHORT | 3 | 19 | SHORT | F | 31 |
| OPEN | 8 | 08 | SHORT | 4 | 20 | | | |
| OPEN | 9 | 09 | SHORT | 5 | 21 | \ | | |
| OPEN | Α | 10 | SHORT | 6 | 22 | ` | _ | |
| OPEN | В | 11 | SHORT | 7 | 23 | | | _ |
| OPEN | С | 12 | SHORT | 8 | 24 | | | |
| | | | | | | | \neg | |



*1: Only when communication setting, remove the case cover and adjust communication setting switch to set address and communication speed.

**2: Short terminal as upper address setting terminal, the lower address setting is available.

■ Integrated device management program [DAQMaster] DAQMaster is an integrated device management program for convenient management of parameters

and multiple device data monitoring. Visit our website (www.autonics.com) to download user manual and integrated device management program.

Caution for using

Read below cautions before using the product.
 Do not touch the temperature/humidity sensor by hands.
 When removing a packing box, do not store this unit at the high temperature/humidity environment.

4. Do not use or storage this unit at over the 90%RH for a long time. If not, it may cause error of humidity value.

5. This unit must be mounted on the wall. (THD-R)

6. Cautions for cleaning

①Use dry towel.

②Do not use acid. chrome acid. solvent but alcohol

The first disease, which is a substance of the substance of the power before cleaning the unit. The substance of the unit is not inflow dust or wire dregs into the unit.

Check power terminal polarity when wiring power cable

Separate this unit cable from high voltage line, power line to avoid inductive noise.

O. Avoid installing controllers adjacent to high frequency noise generating units including high frequency soldering machine, high frequency sewing machine, and high capacity SCR controllers.

. The switch or circuit-breaker should be installed near by users. ②Altitude Max. 2,000m

①It shall be used indoor ③Pollution Degree 2 (4) Installation Category II XIt may cause malfunction if above instructions are not followed

Major products

■ Temperature controller: Fiber optic sensors ■ Temperature/Humidity transduc

Area sensors Timers ■ Proximity sensors

Panel meter

Switching mode power supplement

Control switches/Lamps/Buzzers

I/O Terminal Blocks & Cables

Graphic/Logic panels ■ Field network devices
 ■ Laser marking system(Fiber, CO₂, Nd:YAG)

Autonics Corporation HEAD QUARTERS:
18, Bansong-ro 513beon-gil, Haeundae-gu, Busan, Korea
OVERSEAS SALES:
#402-404, Bucheon Techno Park, 655, Pyeongcheon-ro,
Wonni-gu, Bucheon, Gyeonggi-do, Korea
TEL: 82-32-810-2730 / FAX: 82-32-32-90728
Emails calce@quickeic.com

EP- KE-03-0200D